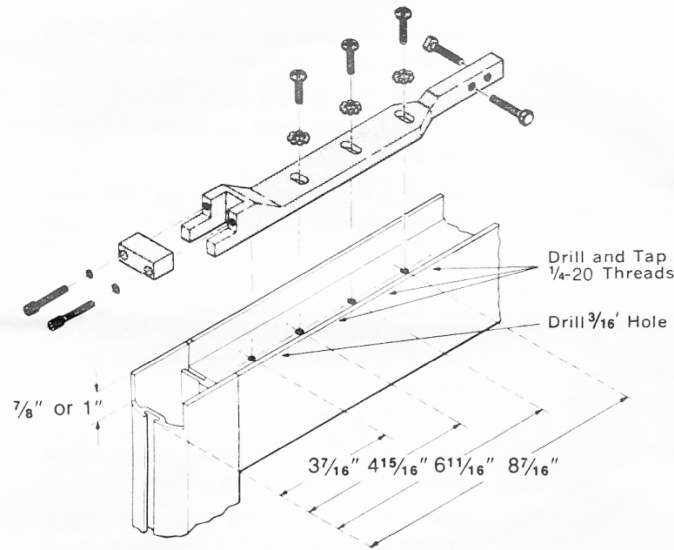


END LOADING



TOP DOOR RAIL

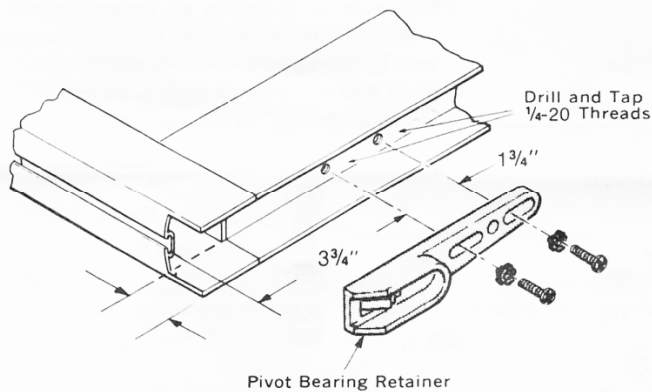
"A" Type End Loading Arm - Make a 1" deep cut-out in hinge edge of door as shown.

"PT" Type End Loading Arm - Make a 7/8" deep cut-out in hinge edge of door as shown.

Drill or drill and tap holes in top of door as shown.

Position arm in door by placing arm pin in 3/16" hole. Install arm using three 1/4-20 x 5/8" pan head machine screws and lock washers. Center arm in the top rail by adjusting the two 1/4-20 x 1" hex head centering bolts.

NOTE: After door is installed, the two 1/4-20 x 1" socket head clamp bar cap screws with lock washers must be tightened securely.



BOTTOM DOOR RAIL

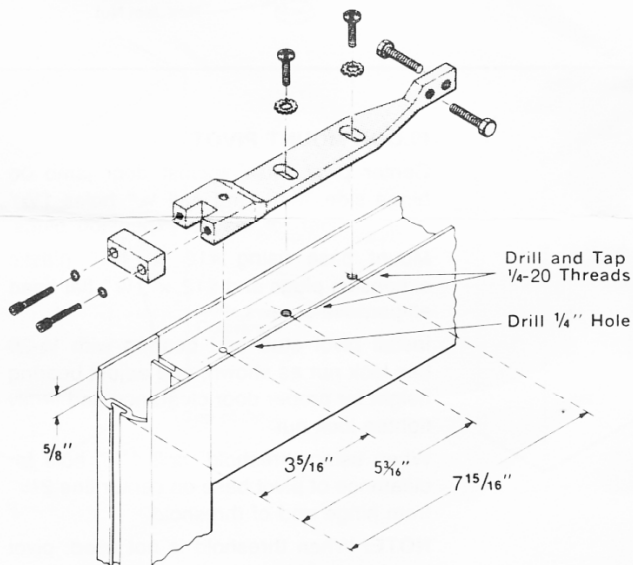
End Loading

Make cut out in hinge edge of door equal to depth of bottom rail as shown.

Drill and tap 1/4-20 holes in bottom rail of door as shown. Install pivot bearing retainer in bottom of door using two 1/4-20 x 5/8" pan head machine screws and lock washer.

Laterally adjust center of pivot bearing retainer 2 5/8" from hinge edge of door (not including weatherstripping) and tighten screws securely.

NOTE: For doors with 1" bottom rail depth, pivot bearing stud must be shortened by sawing off at score 1/2" from bottom.



TOP DOOR RAIL

"K" Type End Loading Arm - Make a 5/8" deep cut-out in hinge edge of door as shown.

Drill or drill and tap holes in top of door as shown.

Position arm in door by placing arm pin in 1/4" hole. Install arm by using two 1/4-20 x 5/8" pan head machine screws and lock washers. Center arm in the top rail by adjusting the two 1/4 x 20 x 1" hex head centering bolts.

NOTE: After door is installed, the two 1/4-20 x 1" socket head clamp bar cap screws with lock washers must be tightened securely.